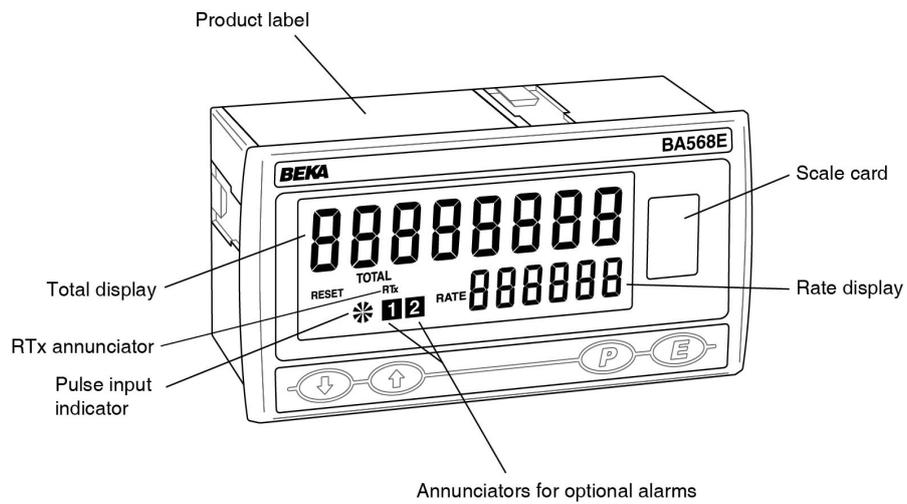


BA568E Two Input General purpose Counter

Issue 5



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1. DESCRIPTION

This general purpose, two input pulse counter will accept pulses on one or both inputs and may be configured to show one of the following in engineering units on an eight digit display:

Input A + Input b

Input A - Input b

Input A direction controlled by Input b

Quadrature input
(Input A and Input b electrically 90° apart)

A smaller six digit display may be activated to show the composite pulse rate in engineering units per second, minute or per hour.

In addition to simple counting applications, the quadrature input allows direction of movement and position to be displayed.

The optically-isolated pulse output may be configured to synchronously retransmit either of the two inputs or a scaled composite output.

This instruction manual supplements the abbreviated instruction sheet supplied with each instrument.

2. OPERATION

Fig 1 shows a simplified block diagram of the BA568E Counter. The instrument has two inputs, A and b, which can be configured to accept pulses from most types of sensor and display the total number of pulses received and their combined rate on separate displays.

Each input can be individually configured to accept pulses from a wide variety of sensors. When the sensor requires energising to determine its status, such as a switch contact, open collector or a two wire proximity detector, an external link supplies power to the input terminals.

The BA568E may be supplied with any of the following factory fitted accessories:

Internally powered display backlight

Dual isolated alarms

Isolated 4/20mA output

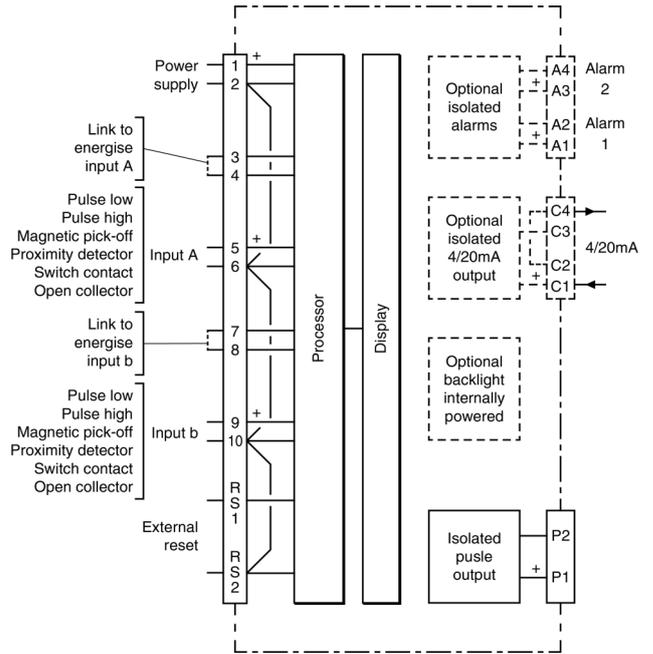


Fig 1 BA568E block diagram

2.1 Initialisation

Each time power is applied to a BA568E Counter initialisation is performed. After a short delay the following display sequence occurs:

All segments of the display are activated

The Counter starts functioning using the configuration information stored in the instrument's permanent memory. Unless total and grand total displays have been reset to zero, new pulses will be added to the existing totals.

2.2 Controls

The BA568E Counter is controlled and configured via four front panel push buttons. In the display mode i.e. when the instrument is counting the push button functions are:

Push Button Functions

- [E] + [▼]** Grand total - shows L_0 followed by least significant 8 digits of the 16 digit grand total.
- [E] + [▲]** Grand total - shows H_1 followed by the most significant 8 digits of the 16 digit grand total.
 If Local Grand Total Reset $[Lr \ t0t]$ in the instrument configuration menu has been activated, operating the **[E]** and **[▲]** buttons simultaneously for ten seconds will result in $[Lr.n0]$ being displayed with the $n0$ flashing. Operating the **[▲]** or **[▼]** button will change the display to $[Lr.9E5]$, the **[E]** button will then reset the grand total to zero which will be confirmed by a brief display of $t0t [Lrd]$. See 6.25
- [▼] + [▲]** If Local Total Reset $[Lr \ t0t]$ in the instrument configuration menu has been activated, operating the **[▼]** and **[▲]** buttons simultaneously for three seconds will reset the total display to zero and clear any pulses stored in the optional pulse output. See 5.24
- [P] + [▼]** Shows firmware version
- [P] + [E]** Access to configuration menu

Note: When optional alarms are fitted, the BA568E Counter may be configured to provide direct access to the alarm setpoints from the display mode when the **[P]** and **[▲]** buttons are operated simultaneously. See 9.3.12 and 9.3.13

2.3 Displays

The BA568E Counter has two digital displays and associated annunciators, plus a pulse input indicator as shown on the front cover of this manual.

Total display Shows the total pulse count on the upper eight digit display. May be reset to zero via front panel push buttons or by a remote reset switch.

Rate Display Shows the pulse rate on the lower six digit display. Total and rate displays may be reversed.

Pulse input indicator This disc in the lower left hand corner of the display 'rotates' for two seconds each time an input pulse is received on either input. Appears to rotate continuously when combined input frequency on both inputs exceeds 0.5Hz.

Reset annunciator Activated while the total display is being reset via the front panel push buttons, or the external reset terminals.

Rate annunciator Identifies rate display

Total annunciator Identifies total display

RTx annunciator Retransmitted pulse annunciator. Depends upon the setting of 5_{outEE} in the pulse output configuration menu.

SCALE#

Annunciator activated each time pulse output open collector is on, i.e. Ron is less than $60\Omega + 3V$.

dirECT:

Annunciator continuously activated.

3. SYSTEM DESIGN

Fig 2 illustrates the basic circuit that is used for all BA568E Counter installations. For simplicity, connections for the pulse output and the optional alarms and 4/20mA output are shown separately in sections 6 and 9 of this manual.

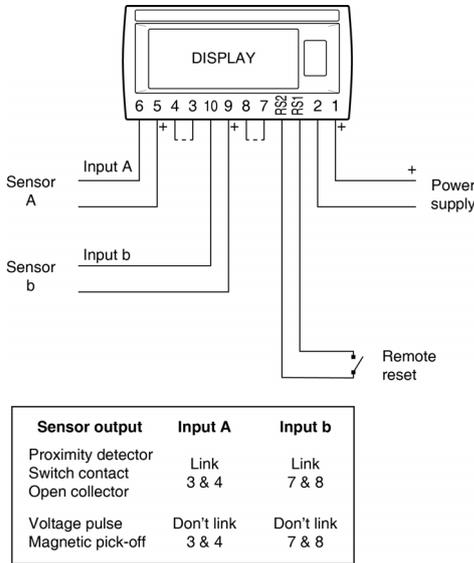


Fig 2 BA568E connections

When designing a system it is important to remember that terminals 2, 6, 10 and RS2 are interconnected within the BA568E. See Fig 1.

3.1 Power supply

The BA568E Counter requires a 10 to 30V dc supply between terminal 1 & 2 and consumes:

- 10mA
 - plus 16mA for optional backlight
 - plus 6mA when terminals 3 & 4 are linked
 - plus 6mA when terminals 7 & 8 are linked
-
- 38mA

3.2 Pulse input

As shown in Fig 2 the BA568E can count pulses from a wide variety of sensors.

The following table shows the switching thresholds for the various types of sensor. For reliable counting the pulse input must fall below the lower threshold and rise above the upper threshold.

Input sensor	Switching thresholds	
	Lower	Upper
Switch	100Ω	1000Ω
Proximity detector	1.2mA	2.1mA
Open collector	2kΩ	10kΩ
Magnetic pick-off	0	40mV peak
Voltage pulse low	1.0V	3.0V
Voltage pulse high	3.0V	10.0V

3.2.1 Switch contact input

Any switch contact may be directly connected to the pulse input terminals 5 & 6 and 9 & 10. Each input of the BA568E contains a configurable debounce circuit to prevent contact bounce being counted. See section 5.6 including details of the maximum counting frequency.

3.2.2 2-wire proximity detector input

Most NAMUR 2-wire proximity detector may be connected directly to the BA568E pulse inputs, providing the minimum operating voltage of the proximity detector is less than 7.5V. Each input of the BA568E contains a configurable debounce circuit to prevent contact bounce being counted. See section 5.6 including details of the maximum counting frequency.

3.2.3 Open collector input

Sensors with an open collector output may be directly connected to Counter input terminals 5 & 6 and 9 & 10. Polarity of the sensor output should be observed. Each input of the BA568E contains a configurable debounce circuit to prevent contact bounce being counted. See section 5.6 including details of the maximum counting frequency.

3.2.4 Magnetic pick-off input

Sensors incorporating a magnetic pick-off will have a low level voltage output unless the sensor incorporates an amplifier. [a, L] in the BA568E input configuration menu is a low level voltage pulse input intended for use with a magnetic pick-off. Each input of the BA568E contains a configurable debounce circuit to prevent contact bounce being counted. See section 5.6 including details of the maximum counting frequency.

3.2.5 Voltage pulse input

Two voltage pulse input ranges are selectable in the BA568E Counter configuration menu, [a, L] and [a, H] as shown in section 3.2. Each input of the BA568E contains a configurable debounce circuit to prevent contact bounce being counted. See section 5.6 including details of the maximum counting frequency.

3.3 Remote reset

The Counter's total display may be remotely reset by connecting terminals RS1 and RS2 together for more than one second. Permanent interconnection inhibits counting.

Note: The BA568E may also be configured to reset the total display by operating the and push buttons simultaneously for more than two seconds in the counting mode. See 5.24

4. INSTALLATION

4.1 Location

The BA568E Counter has a robust glass reinforced Noryl enclosure with a toughened glass window. The front of the instrument has IP66 ingress protection and a gasket seals the joint between the instrument enclosure and the panel. The rear of the instrument has IP20 ingress protection.

The BA568E may be installed in any panel providing that the operating temperature is between -40°C and +70°C. At temperatures below -20°C the instrument will continue to count but the display digits will change more slowly and the display contrast will be reduced.

Figs 3 shows the overall dimensions together with the recommended panel cut-out dimensions. To achieve an IP66 seal between the instrument enclosure and the instrument panel, the smaller cut-out dimensions should be used and the instrument should be secured with four panel mounting clamps.

4.2 EMC

The BA568E Counter complies with the requirements of the European EMC Directive 2014/30/EU. For specified immunity all wiring should be in screened twisted pairs, with the screens earthed at one point.

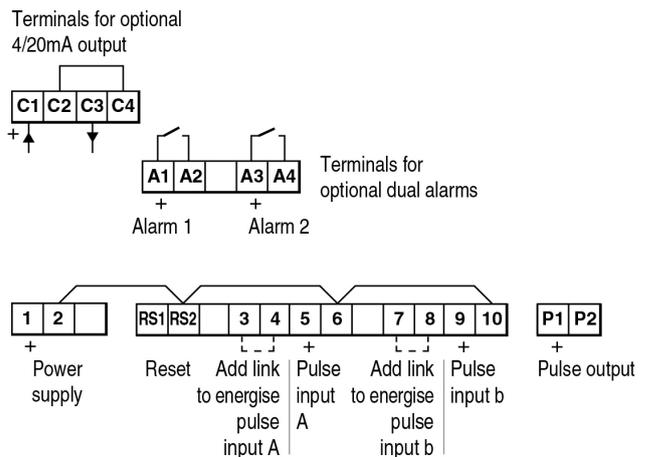
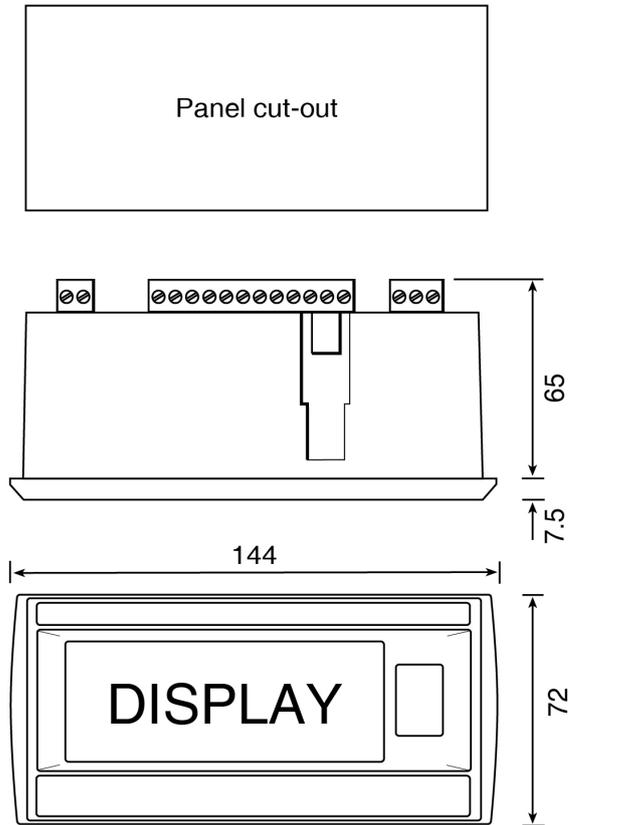
Recommended panel cut-out dimensions for all installations

Mandatory to achieve an IP66 seal between instrument and panel

136 +0.5/-0.0 x 66.2 +0.5/-0.0

DIN 43700

138.0 +1.0/-0.0 x 68 +0.7 -0.0



Note: Optional backlight is internally powered

Fig 3 BA568E dimensions & terminals

4.3 Installation Procedure

- Cut the specified aperture in the panel. To achieve an IP66 seal between the instrument enclosure and the instrument panel the aperture must have the tighter tolerances specified in Fig 3.
- Slide the gasket over the body of the BA568E Counter before inserting the instrument into the panel aperture.
- Firstly ensure that all the panel mounting clamps are closed by turning the knurled screws fully anti clockwise until the two pins in the clamp foot align with holes in the clamp body.
- Place a clamp in the recess on each side of the Counter, pulling gently to slide it onto the dovetail as shown in Fig 4. Push the knurled screw slightly forward to engage the thread and tighten by turning clockwise until it is just finger tight. When all clamps are fitted ensure that the gasket behind the front panel bezel is correctly positioned before fully tightening the clamps to secure the instrument. The maximum recommended clamp tightening torque is 22cNm (1.95 lbf in) which is approximately equivalent to finger-tight plus one half turn. **Do not over tighten.**
- Four panel mounting clamps are required to achieve an IP66 seal between a BA568E Counter and the instrument panel.
- Connect the panel wiring to the rear terminal block(s) as shown in Fig 3. To simplify installation, the terminals are removable so that the panel wiring can be completed before the instrument is installed. To prevent vibration damage **ensure panel wiring is supported.**

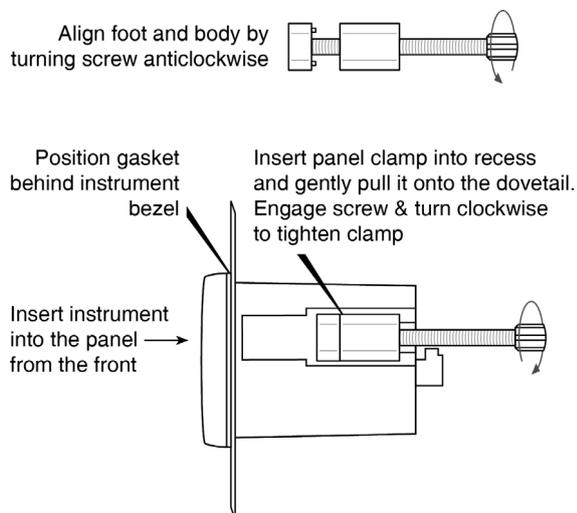


Fig 4 Fitting panel mounting clamps

4.4 Scale card

The Counter's units of measurement may be shown on a printed scale card in a window at the right hand side of the display. The scale card is mounted on a flexible strip that is inserted into a slot at the rear of the instrument as shown in Fig 5. Thus the scale card can easily be changed without removing the Counter from the panel or opening the instrument enclosure.

New BA568E Counters are supplied with a printed scale card showing the requested units of measurement, if this information is not supplied when the instrument is ordered a blank card will be fitted.

A pack of self-adhesive scale cards printed with common units is available as an accessory from BEKA associates. Custom printed scale cards can also be supplied.

To change a scale card, unclip the tapered end of the flexible strip at the rear of the instrument by gently pushing it upwards and pulling it out of the enclosure. Peel the existing scale card from the flexible strip and replace it with a new printed card, which should be aligned as shown below. Do not fit a new scale card on top of an existing card.

Install the new scale card by gently pushing the flexible strip into the slot at the rear of the Counter, when it reaches the internal end-stop secure it by pushing the end of the flexible strip downwards so that the tapered section is held by the rear panel.

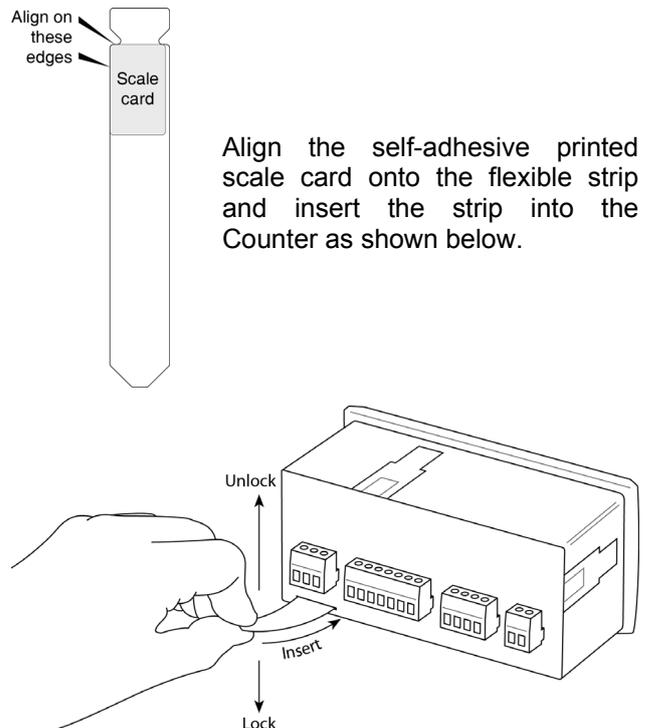


Fig 5 Inserting the flexible strip carrying the scale card into slot at the rear of the BA568E Counter.

5.0 CONFIGURATION & CALIBRATION

The BA568E Counter is configured and calibrated via four front panel push buttons. All the configuration functions are contained in an easy to use intuitive menu that is shown diagrammatically in Fig 7.

Each menu function is summarised in section 5.3 of this manual and each summary includes a reference to more detailed information.

The isolated pulse output, including configuration, is described in section 6 of this manual. When factory fitted optional alarms and the optional 4/20mA output are included, additional functions appear in the configuration menu which are described in section 9 of this manual.

All new BA568E Counters are supplied calibrated as requested at the time of ordering. If calibration is not requested, Counters will have default configuration as shown in the following table, but can easily be re-configured on-site.

Function	Display	Default
Input A	INP.TYPE	OP.CAL
Debounce	DEBOUNCE	DEFRAUL
Input b	INP.TYPE	OP.CAL
Debounce	DEBOUNCE	DEFRAUL
Counting edge A	CNTEdG-A	EDGE 1
Counting edge b	CNTEdG-b	EDGE 1
Update	UPDATE	05
Count	COUNT	Rb
Upper display	DISP-1	SCALE
Lower display	DISP-2	ON
Decimal point	dP	Rate 00000.0 Total 00000000
Total scale factor	SCALE.t	00 1.00
Rate scale factor	SCALE.r	00 1.00
Timebase	t-BASE	tB-0 1
Filter	FILTFR	24
Counter direction	UP OR dn	UP
Clear value	CLR VAL	00000000
Local clear	CLR CLR	
Local total reset	CLR tot	OFF
Local grand total reset	CLR Gtot	OFF
Security code	CODE	0000

Note: While the instrument is being configured counting continues so that any input pulses occurring during this time are recorded.

5.1 Calibration structure

Fig 6 shows the calibration structure of the BA568E Counter. The two pulse inputs are processed by the count function to produce a single output having the selected arithmetic function, such as the sum of pulse input A and pulse input b. This output is passed to the SCALE.r and SCALE.t functions allowing the rate and total displays to have different engineering units.

SCALE.t is a dividing factor that converts the output from the Counter function into the required total display in engineering units. e.g. if the output from the Counter function is two pulses per pump stroke and a total display of thousands of pump strokes is required, SCALE.t should be set to 2000.

SCALE.r is a dividing factor that converts the output from the Counter function into a rate display with the required engineering units. e.g. if the output from the Counter function is two pulses per pump stroke and it is required to display the pump stroke rate, SCALE.r should be set to 2.

The timebase t-BASE is a multiplying factor that determines if the instrument displays rate per second, per minute or per hour.

The BA568E uses 'real' decimal points. Moving the position of a decimal point in a scale factor will affect the instrument calibration.

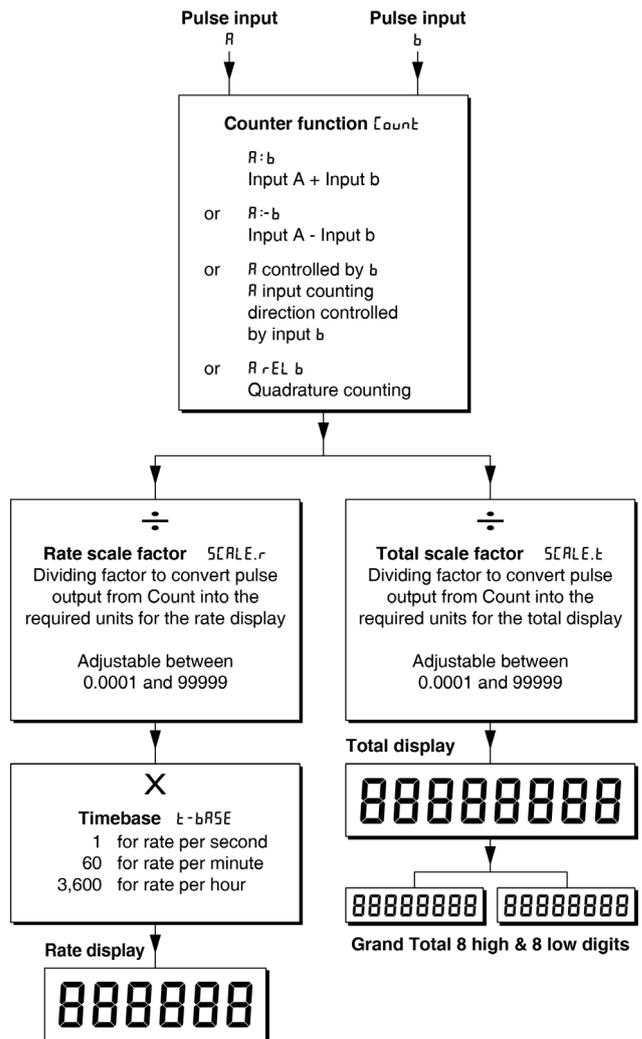


Fig 6 Calibration structure

5.2 Accessing configuration functions

Throughout this manual the instrument front panel push buttons are shown as , ,  and  and legends displayed by the instrument are shown in a seven segment font as displayed by the Counter e.g. *F.LtEr* and *5rLE.r*.

Access to the configuration menu is obtained by operating the  and  push buttons simultaneously. If the instrument is not protected by a security code the first parameter *i nPult-R* will be displayed. If a security code other than the default code *0000* has already been entered, the instrument will display *codE*. Press  to clear this prompt and enter the security code for the instrument using the  or  push button to adjust the flashing digit, and the  push button to transfer control to the next digit. If the correct code has been entered pressing  will cause the first parameter *i nPult-R* to be displayed. If an incorrect code is entered, or a push button is not operated within ten seconds, the instrument will automatically return to the display mode.

All configuration functions and prompts are shown on the upper eight digit display.

Once within the configuration menu the required function can be selected by scrolling through the menu using the  and  push buttons. The configuration menu is shown diagrammatically in Fig 7.

When returning to the display mode following reconfiguration, the BA568E Counter will display *dRtR* followed by *5RUE* while the new information is stored in permanent memory.

If after accessing the configuration menu the interval between operating any front panel push button exceeds one minute, the BA568E will automatically return to the display mode and any configuration changes will not be stored in permanent memory. When making changes to multiple configuration functions, it is therefore sensible to occasionally return to the display mode to save the changes that have already been made.

5.3 Summary of configuration functions

This section summarises all the configuration functions. When read in conjunction with Fig 7 it provides a quick aid for configuring the Counter. If more detail is required, each summary contains a reference to a full description of the function.

Display	Summary of function
---------	---------------------

i nPult-R

Contains sub-menu with two functions:

i nP.tYPE Select Input type
dEbounCE Set debounce

See section 5.4

i nP.tYPE [for Input-A]
Configures input-A to accept one of six types of input:

oP.LoL Open collector *
UoL.t5 L Voltage pulse <1 >3V
UoL.t5 H Voltage pulse <3 >10V
Lo, L Magnetic pick-off
Pr.dEt Proximity detector *
LoNtREt Switch contact *

* Link terminals 3 & 4

See section 5.5

dEbounCE [for Input-A]
Defines level of input debounce applied to the pulse input A to prevent false counting:

dEFruLt
HEruY
L, GHt

See section 5.6

i nPult-b

Contains sub-menu with two functions:

i nP.tYPE Select Input type
dEbounCE Set debounce

See section 5.7

i nP.tYPE [for Input-b]
Configures input-b to accept one of six types of input:

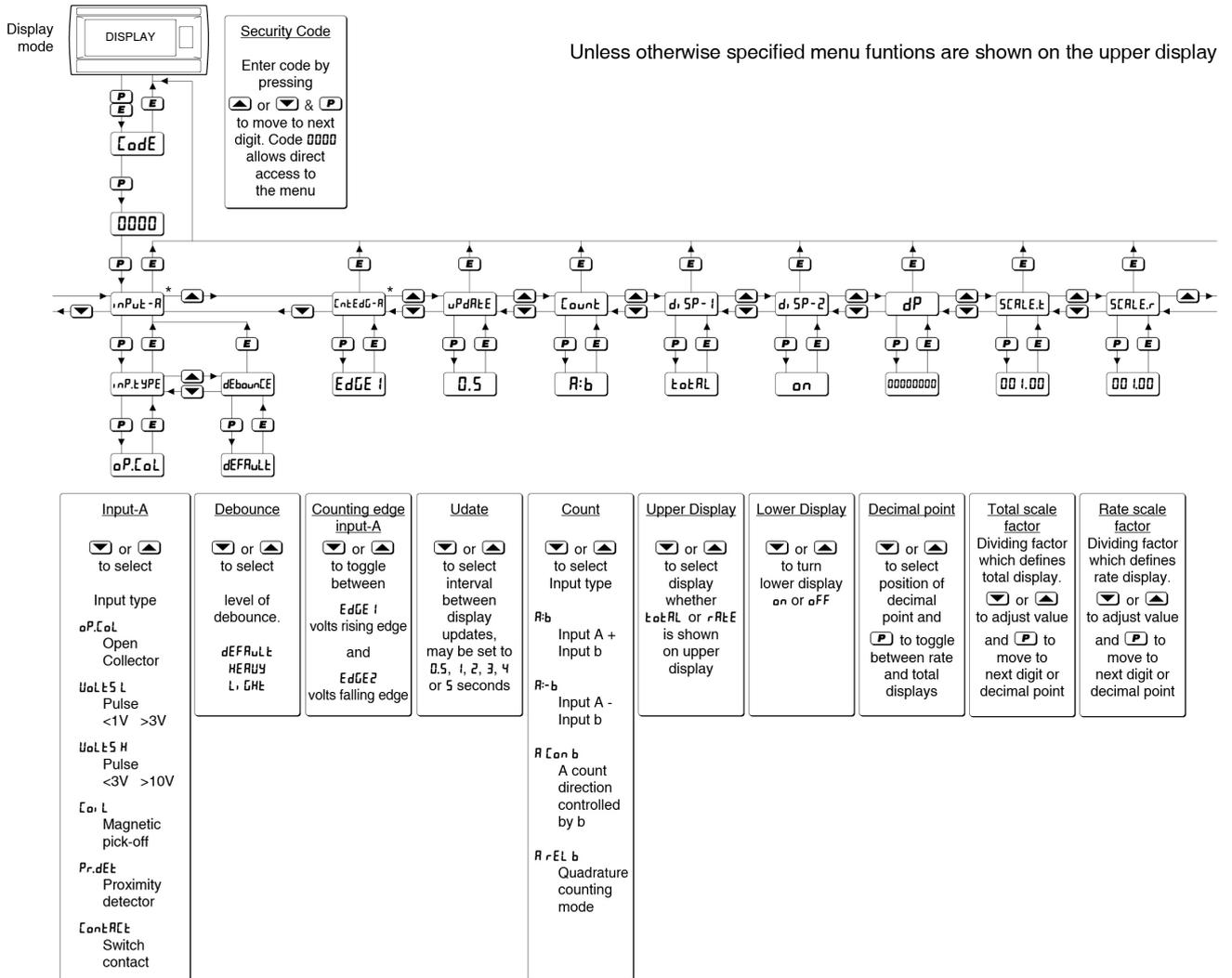
oP.LoL Open collector *
UoL.t5 L Voltage pulse <1 >3V
UoL.t5 H Voltage pulse <3 >10V
Lo, L Magnetic pick-off
Pr.dEt Proximity detector *
LoNtREt Switch contact *

* Link terminals 7 & 8

See section 5.8

Display	Summary of function	Display	Summary of function
	<p>dEboundE [for Input-b] Defines level of input debounce applied to the pulse input b to prevent false counting: dEFFuLE HERUy L, GHK</p> <p>See section 5.9</p>	<p>d, 5P-2</p> <p>Lower display Turns the lower display, which normally shows rate, on or off. See section 5.15</p>	
	<p>CountG-A</p> <p>Input A pulse counting edge Defines whether the Counter is incremented/decremented on the leading or trailing edge of a pulse on input A. See section 5.10</p>	<p>dP</p> <p>Position of decimal points Defines the position of the decimal point in both the total and rate displays. See section 5.16</p>	
	<p>CountG-b</p> <p>Input b pulse counting edge Defines whether the Counter is incremented/decremented on the leading or trailing edge of a pulse on input b. See section 5.11</p>	<p>SCALE.t</p> <p>Total Scale Factor SCALE.t is a dividing factor that converts the pulse output from arithmetic Count function into the required total display in engineering units. SCALE.t may be adjusted between 0.0001 and 99999. e.g. if one pulse represents 1 centimetre of dispensed cable and the total display is required in metres, SCALE.t should be set to 100.0 which is the number of centimetres in a metre. The total display is independent of the rate display. See section 5.17</p>	
	<p>uPdRE</p> <p>Display update interval Defines the interval between display updates between 0.5 and 5 seconds. See section 5.12</p>	<p>SCALE.r</p> <p>Rate scale factor SCALE.r is a dividing factor that converts the pulse output from the arithmetic Count function into the required rate display in engineering units. SCALE.r may be adjusted between 0.0001 and 99999. e.g. if one pulse represents 2 pump strokes and the rate display is required in pump strokes, SCALE.r should be set to 0.5. The rate display is independent of the total display. See section 5.18</p>	
	<p>Count</p> <p>Counting function Defines the arithmetic relationship of the two pulse inputs. The total display can be derived from:</p> <p>R:b Input A + Input b</p> <p>R:-b Input A - Input b</p> <p>R Count b Input A controlled by Input b.</p> <p>R rEL b Quadrature input (for position display)</p> <p>See section 5.13</p>	<p>t-bRSE</p> <p>Timebase Selectable multiplier allowing rate to be displayed in units per second, per minute or per hour. Select: t b-01 for rate / second t b-50 for rate / minute t b-3600 for rate / hour See section 5.19</p>	
	<p>d, 5P-1</p> <p>Upper display Defines whether rRE or tRL is shown on the upper display. The other variable will be shown on the lower display, providing the lower display is on in function d, 5P-2. See section 5.14</p>		

Display	Summary of function	Display	Summary of function
FiLTER	<p>Display filter Is an adjustable digital filter to reduce the noise on the rate display. The filter has two parameters each represented by a digit adjustable between 0 and 9. The first digit defines the amount of filtering applied to the display, the second digit the deviation from the displayed rate at which the filter will be overridden and the rate display will move rapidly to the new value. See section 5.20</p>	CLr GtOt	<p>Resets grand total to zero from within configuration menu. This function resets the grand total to zero from within the configuration menu when CLr YEs is selected. Note: Once reset, the grand total can not be recovered. See section 5.26</p>
▼ or ▲	<p>Direction of count Determines whether pulses at inputs A and b increment or decrement the total display. See section 5.21</p>	CoDE	<p>Access code Defines a four digit alphanumeric code that must be entered to gain access to the configuration menu. Default code 0000 disables the security function and allows unrestricted access to all configuration functions. See section 5.27</p>
CLr UAL	<p>Reset value Defines a preset number to which the total display will be set when the BA568E Counter is locally or remotely reset. Enables the instrument to count down from a preset number. See section 5.22</p>	rSEt dEF	<p>Reset to factory defaults Returns the BA568E Counter to the factory defaults shown in section 5.0 To prevent accidental use the request must be confirmed by entering SurE before the reset will be executed. See section 5.28</p>
LoC CLr	<p>Local clear Contains sub-menu with two functions enabling the total and the grand total to be reset via the front panel push buttons while the Counter is in the display mode. See section 5.23</p> <p>CLr Tot When on is selected total display is reset when ▼ and ▲ buttons are operated simultaneously for more than 3 seconds in the display mode. See section 5.24</p> <p>CLr GtOt When on is selected the grand total may be reset when [E] and ▲ buttons are operated simultaneously for more than 10 seconds in the display mode - see section 2.2 for details. Note: Once reset, the grand total can not be restored. See section 5.25</p>		



* Followed by identical function for input b
 Unless otherwise specified menu functions are shown on the upper display

Fig 7 Configuration menu

5.4 Input A: , nPUL-R

The Input A function contains two sub-functions , nP.ŁYPE and dEBouNŁE that define the type of input and the amount of input noise rejection.

5.5 Input A type: , nP.ŁYPE

, nP.ŁYPE is a sub-menu in the , nPUL-R function which defines the type of input sensor or input pulse that the instrument will count at Input-A. To check or change the type of input, select , nPUL-R in the configuration menu and press [P] which will reveal the , nP.ŁYPE prompt, pressing [P] again will show the existing Input-A setting. If set as required press [E] twice to return to the configuration menu, or repeatedly press the [v] or [^] button until the required type of input is displayed and then press [E] twice to return to the configuration menu.

One of following six types of input may be selected:

		Switching thresholds	
		Low	High
oP.ŁoL	Open collector ²	2	10kΩ
UoŁŁ5L	Voltage pulse low ¹	1	3V
UoŁŁ5H	Voltage pulse high ¹	3	10V
Ło, L	Magnetic pick-off	0	40mV
Pr.dEŁ	Proximity detector ²	1.2	2.1mA
ŁoNŁRŁŁ	Switch contact ²	100	1000Ω

Notes:

1. Maximum voltage input +30V.
2. For sensors connected to Input-A that require energising i.e. proximity detectors, switch contacts or open collector sensors, terminals 3 & 4 of the BA568E should be linked together.
3. To count correctly, the input pulse must fall below the lower switching threshold and rise above the higher switching threshold.
4. See section 5.6 for maximum counting frequency.

5.6 Input A debounce: dEBouNŁE

dEBouNŁE is an adjustable sub-menu in both the , nPUL-R and , nPUL-b functions which prevents the input miscounting when the input pulse has noisy edges, such as those resulting from a mechanical contact closing and bouncing. The debounce function only applies to the input in which the function is located.

Three levels of protection may be independently selected for each input. The amount of debounce applied depends upon the type of Counter input that has been selected for the input in the associated , nP.ŁYPE function.

Select , nPUL-R or , nPUL-b in the configuration menu and press [P] which will reveal the , nP.ŁYPE prompt, press the [v] or [^] button to select dEBouNŁE followed by [P] to reveal the existing setting. Pressing the [v] or [^] button will scroll through the three levels. When the required level has been selected, pressing [E] twice will enter the selection and return the display to the configuration menu.

The following table shows the minimum time that the input pulse must be continuously above the upper input switching threshold and continuously below the lower switching threshold to ensure that the Counter processes the input pulse. Input switching thresholds are shown in section 5.5.

debounce level	Min input pulse width	
	Type of Input	
	Contact	All others
Default	1600µs	40µs
Heavy	3200µs	350µs
Light	400µs	5µs

The maximum counting frequency of the BA568E depends upon the debounce level selected, the shape of the input pulse and its amplitude. The following table assumes a square wave input and is included for guidance. The maximum counting frequency will be lower if the input pulses have sloping edges and the pulse amplitude only slightly exceeds the input switching thresholds.

ONLY FOR GUIDANCE		
debounce level	Max counting frequency	
	Type of input	
	Contact	All others
Default	150Hz	5kHz
Heavy	75Hz	1kHz
Light	500Hz	20kHz

5.7 Input b: Input-b

The Input b function contains two sub-functions Input-type and Debounce that define the type of input and the amount of input noise rejection.

5.8 Input b type: Input-type

Input-type is a sub-menu in the Input-b function which defines the type of input sensor or input pulse that the instrument will count at Input-b. To check or change the type of input, select Input-b in the configuration menu and press P which will reveal the Input-type prompt, pressing P again will show the existing Input-b setting. If set as required press E twice to return to the configuration menu, or repeatedly press the Down or Up button until the required type of input is displayed and then press E twice to return to the configuration menu.

One of following six types of input may be selected:

		Switching thresholds	
		Low	High
Open collector^2	Open collector ²	2	10k Ω
$\text{Voltage pulse low}^1$	Voltage pulse low ¹	1	3V
$\text{Voltage pulse high}^1$	Voltage pulse high ¹	3	10V
Magnetic pick-off	Magnetic pick-off	0	40mV
$\text{Proximity detector}^2$	Proximity detector ²	1.2	2.1mA
Switch contact^2	Switch contact ²	100	1000 Ω

Notes:

1. Maximum voltage input +30V.
2. For sensors connected to Input-b that require energising i.e. proximity detectors, switch contacts or open collector sensors, terminals 7 & 8 of the BA568E should be linked together.
3. To count correctly, the input pulse must fall below the lower switching threshold and rise above the higher switching threshold.
4. See section 5.6 for the maximum counting frequency.

5.9 Input b debounce: Debounce

Exactly as input A, please see section 5.6

5.10 Input A pulse counting edge: Count-Edge-A

This function allows the edge on which a count occurs to be selected. It applies to input A for all counting modes except quadrature (Rate-b).

To check or change the input A pulse edge on which the count occurs select Count-Edge-A from the configuration menu and press P which will reveal Edge 1 or Edge 2 . If required press the Down or Up button to change the setting, followed by the E button to return to the configuration menu.

Edge 1

Type of input	Counting edge
Voltage	Low to high
Switch contact	Closed to open
Open collector	Closed to open
Proximity detector	High to low current

Edge 2

Type of input	Counting edge
Voltage	High to low
Switch contact	Open to closed
Open collector	Open to closed
Proximity detector	Low to high current

Note:

The counting edge function Count-Edge-A is not included in the configuration menu when the BA568E Counter has a quadrature input Rate-b . In quadrature mode the instrument will count up when the rising edge of input-b leads the rising edge of input-A. See section 5.13.

5.11 Input b pulse counting edge: Count-Edge-b

This function allows the edge on which a count occurs to be selected. It applies to input b for all counting modes except quadrature Rate-b and input A controlled by input b Rate-b .

To check or change the input b pulse edge on which the count occurs select Count-Edge-b from the configuration menu and press P which will reveal Edge 1 or Edge 2 . If required press the Down or Up button to change the setting, followed by the E button to return to the configuration menu.

Edge 1

Type of input	Counting edge
Voltage	Low to high
Switch contact	Closed to open
Open collector	Closed to open
Proximity detector	High to low current

Edge 2

Type of input	Counting edge
Voltage	High to low
Switch contact	Open to closed
Open collector	Open to closed
Proximity detector	Low to high current

Note:

The counting edge function $\text{Count} = b$ is not included in the configuration menu when the BA568E Counter has a quadrature input $RrELb$ or when input A is controlled by input b $R\text{Cont}b$. In quadrature mode the instrument will count up when the rising edge of input-b leads the rising edge of input-A. See section 5.13.

5.12 Display update interval: Update

If either the rate or the total display is likely to change rapidly, a longer interval between display updates may simplify reading. This function allows one of six different display intervals between 0.5 and 5 seconds to be selected. The selected display update interval does not affect the update time of any other instrument function.

To adjust the update interval select Update from the configuration menu and press P to reveal the current update interval. Pressing the Down or Up button will scroll through the six times. When the required interval has been selected press E to enter the selection and return to the configuration menu.

5.13 Counting function: Count

This function defines the arithmetic relationship between Inputs A and Input b. The following four modes may be selected:

Display	Input count mode						
$R:b$	Pulses at input A added to pulses at input b.						
$R:-b$	Pulses at input b subtracted from pulses at input A. *						
$R\text{Cont}b$	Input b controls count direction of input A. * <table border="1"> <thead> <tr> <th>Input b</th> <th>Input A</th> </tr> </thead> <tbody> <tr> <td>Low</td> <td>Up counter</td> </tr> <tr> <td>High</td> <td>Down counter</td> </tr> </tbody> </table>	Input b	Input A	Low	Up counter	High	Down counter
Input b	Input A						
Low	Up counter						
High	Down counter						
$RrELb$	Quadrature input with sensors electrically 90° apart. *						

* The pulse output is not available with these count modes.

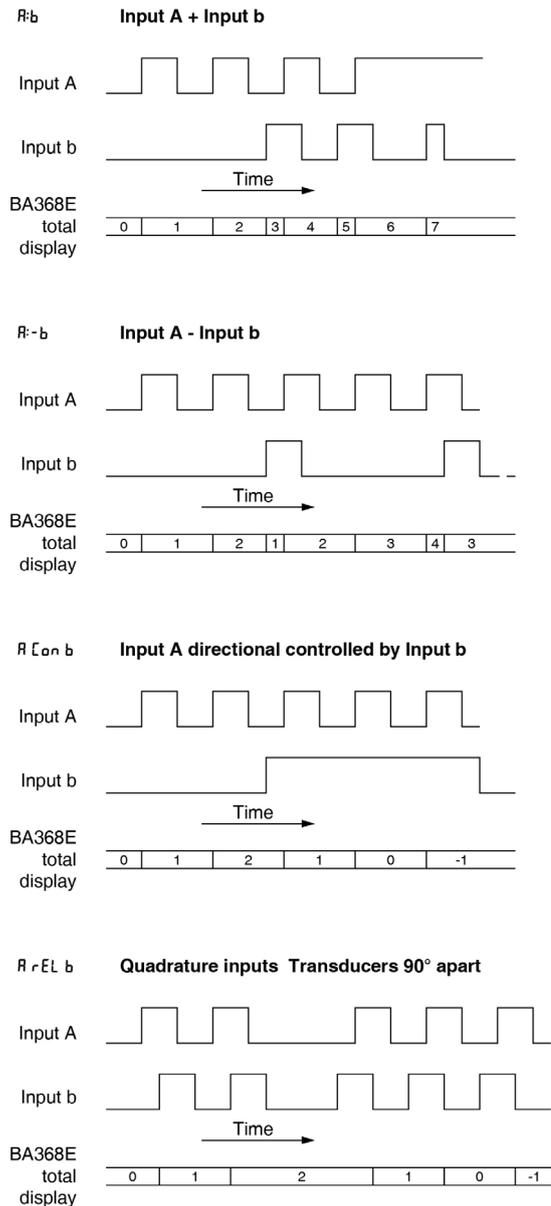


Fig 8 Counting waveforms

Note:

For a quadrature input the two signals do not require equal marks and spaces to achieve reliable counting.

5.14 Upper display: $d, 5P-1$

Usually the total count is shown on the larger upper eight digit display, but this function reverses the display locations allowing rate to be shown on the larger upper display and total on the smaller lower display.

To check the setting for the display, select $d, 5P-1$ from the configuration menu and press P which will reveal if the display is showing rRE or tRL . The setting can be changed by pressing the Down or Up button followed by the E button to enter the selection and return to the configuration menu.

Fig 8 shows the voltage waveforms at the two inputs and the resulting total display when the BA568E is configured to count up on a rising edge.

5.15 Lower display: d_{5P-2}

This function turns the lower display *on* or *off*. When turned *off*, the BA568E will only have one eight digit display which may be configured in the d_{5P-1} function to show the total count or rate.

To check the setting for the lower display, select d_{5P-2} from the configuration menu and press P that will reveal if the lower display is *on* or *off*. The setting may be changed by pressing the \blacktriangledown or \blacktriangleleft button followed by the E button to enter the selection and return to the configuration menu.

5.16 Position of the decimal points: dP

The upper and lower displays have eight and six digits respectively. This function enables the position of the decimal point in both displays to be independently positioned as shown below.

Upper display

Total	0000.0000	1 of 5 positions or absent
Rate	000.0000	1 of 4 positions or absent

Lower display

Total	0.000000	1 of 5 positions or absent
Rate	0.000000	1 of 4 positions or absent

To adjust the position of the decimal points select dP from the configuration menu and press P . The upper display defined as the rate or total display by function d_{5P-1} (section 5.14) will be activated and identified by the display annunciator as Rate or Total. The decimal point, which may be positioned as shown in the table above, is moved by operating the \blacktriangledown or \blacktriangleleft push button. The \blacktriangledown button moves the position of the decimal point to the left and the \blacktriangleleft button moves the decimal point position to the right.

When the decimal point in the upper display has been positioned pressing the P button will transfer control to the lower display variable, but it will be shown and annunciated on the larger upper display. The position of the decimal point may be positioned in the same way by operating the \blacktriangledown and \blacktriangleleft push buttons. When both decimal points are positioned as required, enter the settings and return to the configuration menu by operating the E button.

Note:

Adjustment of a decimal point position will disable the following outputs which must be re-enabled after the adjustment is complete:

- Pulse output
- Optional Alarm outputs
- Optional 4/20mA output

5.17 Total scale factor: $SCALE.t$

$SCALE.t$ is a dividing factor adjustable between 0.0001 and 99999 that enables the total to be displayed in engineering units. e.g. if one pulse from the arithmetic count function represents 1 centimetre of dispensed cable and the total display is required in metres, $SCALE.t$ should be set to 100.0 which is the number of centimetres in a metre. If just the total number of input pulses is required, $SCALE.t$ should be set to 1.0. The total display is independent of the rate display.

To check or change the total scale factor select $SCALE.t$ from the configuration menu and press P which will reveal the existing value with one digit flashing. The value of the flashing digit may be changed by pressing the \blacktriangledown or \blacktriangleleft button. When this digit has been adjusted as required, pressing P will transfer control to the next digit. When all the digits have been adjusted pressing P will transfer control to the decimal point that may be positioned between any of the digits, or may be omitted by moving it to the right of the least significant digit. When the total scale factor has been entered, press P to return to the $SCALE.t$ prompt in the configuration menu.

Note:

Adjustment of $SCALE.t$ will disable the following outputs which must be re-enabled after the adjustment is complete:

- Pulse output
- Optional Alarm outputs
- Optional 4/20mA output

5.18 Rate scale factor: $SCALE.r$

$SCALE.r$ is a dividing factor adjustable between 0.0001 and 99999 that enables the rate display to be shown in engineering units. e.g. if one pulse from the arithmetic count function represents 2 pump strokes and the rate display is required in pump strokes, $SCALE.r$ should be set to 0.5. If just the rate of input pulses is required, $SCALE.r$ should be set to 1.0. The rate display is independent of the total display.

The units of the rate display are counts per unit of time. The unit of time is the timebase of the instrument which is determined by $t-BASE$ described in section 5.19.

To check or change the rate scale factor select $SCALE.r$ from the configuration menu and press P which will reveal the existing value with one digit flashing. The value of the flashing digit may be adjusted by pressing the \blacktriangledown or \blacktriangleleft button.

When this digit has been adjusted as required, pressing **[P]** will transfer control to the next digit. When all the digits have been adjusted pressing **[P]** will transfer control to the decimal point that may be positioned between any of the digits, or may be omitted by moving it to the right of the least significant digit. When the required rate scale factor has been entered, press **[E]** to return to the **5CRLE.r** prompt in the configuration menu.

Note:

Adjustment of **5CRLE.r** will disable the following outputs which must be re-enabled after the adjustment is complete:

Pulse output

Optional Alarm outputs

Optional 4/20mA output

5.19 Timebase: t-bR5E

The timebase multiplies the rate display by 1, 60 or 3,600 depending upon whether the BA568E Counter is required to display rate per second, per minute or per hour. See Fig 6.

To check or change the timebase, select **t-bR5E** from the configuration menu and press **[P]** which will reveal the current setting. Pressing the **[▼]** or **[▲]** button will scroll through the three options:

- t b - 1 for pulses / second
- t b - 60 for pulses / minute
- t b - 3600 for pulses / hour

When the required multiplier is displayed press **[E]** to return to the **t-bR5E** prompt in the configuration menu.

5.20 Display filter: F, LLEr

The digital display filter has two independent adjustable parameters enabling the rate display response to be tailored for optimum performance. The filter parameters are controlled by a two digit number. The first digit defines the amount of filtering applied to the display as shown below.

First digit	Filter time constant Seconds
0X	0
1X	1.3
2X	4.3
3X	6.5
4X	8.7
5X	11.3
6X	15.7
7X	20.9
8X	25.2
9X	31.5

The second digit defines the deviation from the displayed rate at which the filter will be overridden and the rate display will move rapidly to the new value.

Second digit	Magnitude of step change which will produce a rapid response
X0	Off
X1	1%
X2	2%
X3	4%
X4	8%
X5	12%
X6	16%
X7	24%
X8	32%
X9	64%

By careful adjustment of the two parameters a stable display with an acceptable input step response can be obtained for most applications.

During commissioning it is recommended that initially the second digit is set to 0 (off) and the first digit is adjusted to provide acceptable rate display stability. The second digit should then be increased until the selected step size is greater than the noise on the display signal, at which setting the rate display will become stable. These will be the optimum filter parameters for acceptable rate display stability and a fast response to a large rate signal change.

To check or change the filter select **F, LLEr** in the configuration menu and press **[P]** which will reveal the current settings with the first digit flashing. Pressing the **[▼]** or **[▲]** button will adjust the flashing digit and **[P]** will transfer control to the second digit. While making adjustments the filtered rate display is shown on the lower display so that stability can be assessed while adjustments are being made. When set as required, press the **[E]** button to enter the revised parameters and return to the **F, LLEr** prompt in the configuration menu.

5.21 Direction of count: uP or dn

This function defines whether input pulses increment or decrement the total display. i.e. whether Input A is an up-counter or a down counter.

When configured as a down-counter with a non-zero number entered for the reset value $[LR] URL$, the BA568E will count down from the re-set value to zero.

To check or change the count direction select uP or dn from the configuration menu and press $[P]$ which will reveal the present setting. uP indicates that the instrument is an up-counter and dn that it is a down counter. Pressing the $[V]$ or $[A]$ buttons will toggle the instrument between the two settings. When set as required, press the $[E]$ button to enter the setting and return to the configuration menu.

Note:

The Count function described in section 5.13 also affects the direction in which the BA568E counts.

5.22 Reset value: $[LR] URL$

This function defines the value to which the total display is reset when the local or remote reset are operated. This allows the BA568E to be used as a pre-set down counter.

When the instrument is used as an up-counter, $[LR] URL$ is normally set to zero.

To check or change the reset value select $[LR] URL$ from the configuration menu and press $[P]$ which will reveal the current setting with one digit flashing. The flashing digit may be adjusted by pressing the $[V]$ or $[A]$ button. When this digit is correct, pressing $[P]$ will transfer control to the next digit.

When all the digits have been adjusted press the $[E]$ button to enter the revised number and return to the configuration menu.

5.23 Local reset: $LdC [LR]$

The Local reset function contains two sub-functions $[LR] tdt$ and $[LR] gtdt$ which when enabled allow the total display and grand total to be reset via the instrument front panel push buttons while the BA568E Counter is in the display mode.

5.24 Local total reset: $[LR] tdt$

$[LR] tdt$ is a sub-menu in the $LdC [LR]$ function. When activated it allows an operator to reset the total display to the reset value [see section 5.22] while the BA568E Counter is in the display mode by operating the $[V]$ and $[A]$ push buttons simultaneously for more than three seconds.

To check or change the setting select $LdC [LR]$ in the configuration menu and press $[P]$ which will reveal the $[LR] tdt$ prompt, operating $[P]$ again will show if the local total reset is on or off . If set as required operate the $[E]$ button twice to return to the configuration menu, or the $[V]$ or $[A]$ button to change the setting followed by the $[E]$ button twice to enter the change and return to the $LdC [LR]$ prompt in the configuration menu.

Note:

The total display may also be remotely reset to the reset value by connecting terminals RS1 and RS2 together for more than one second. See sections 3.3 and 5.24 of this manual.

5.25 Local grand total reset: $[LR] gtdt$

The grand total is a separate sixteen digit counter which is incremented or decremented in parallel with the total display, but is not reset when the total display is reset. The grand total may be viewed in the display mode in two eight digit sections as described in section 2.2 of this manual.

$[LR] gtdt$ is a sub-menu in the $LdC [LR]$ function which when activated allows the operator to reset the grand total display to zero from the display mode by operating the $[E]$ and $[A]$ push buttons simultaneously for more than ten seconds.

To check or change the setting select $LdC [LR]$ in the configuration menu and press $[P]$ which will reveal $[LR] tdt$. Using the $[V]$ or $[A]$ button to select $[LR] gtdt$ and press $[P]$ which will show if local grand total reset is on or off . If set as required operate the $[E]$ button twice to return to the configuration menu, or the $[V]$ or $[A]$ button to change the setting followed by the $[E]$ button twice to enter the change and return to the $LdC [LR]$ prompt in the configuration menu.

Note:

Once reset, the grand total can not be recovered.

5.26 Reset grand total from configuration menu: $[LR] gtdt$

The grand total is a separate sixteen digit counter which is incremented or decremented in parallel with the total display, but is not reset when the total display is reset. The grand total may be viewed in the display mode in two eight digit sections as described in section 2.2 of this manual.

To zero the grand total from within the configuration menu select $[LR] gtdt$ and press $[P]$ which will cause the instrument to display $[LR].no$ with no flashing.

Using the \blacktriangledown or \blacktriangleleft push button change CLR to YES pressing P will result in the instrument displaying 0000 with the first digit flashing. This is a request to confirm the reset instruction by entering $5UR$. Using the \blacktriangledown or \blacktriangleleft button set the first flashing digit to 5 and press P to transfer control to the second digit which should be set to u . When $5UR$ has been entered pressing the E button will reset the grand total which will be confirmed by a brief display of GR CLR , the instrument will automatically return to the CLR GR prompt in the configuration menu.

Note:

Once reset, the grand total can not be recovered.

5.27 Security code: 'Code'

Access to the instrument configuration menu may be protected by a four digit security code which must be entered to gain access. New instruments are configured with the default security code 0000 which allows unrestricted access to all configuration functions.

To enter a new security code select Code from the configuration menu and press P which will cause the BA568E Counter to display 0000 with one digit flashing. The flashing digit may be adjusted using the \blacktriangledown and \blacktriangleleft push buttons, when set as required operating the P button will transfer control to the next digit. When all the digits have been adjusted press E to return to the Code prompt. The revised security code will be activated when the BA568E Counter is returned to the display mode.

Please contact BEKA associates sales department if the security code is lost.

5.28 Reset configuration to factory defaults $r5Et dEF$

This function returns the BA568E Counter to the factory defaults shown in section 5.0. To prevent accidental use the request must be confirmed by entering $5UR$ before the configuration change will be executed.

Select $r5Et dEF$ from the configuration menu and press P . the instrument will display 0000 with the first digit flashing. To confirm the instruction to reset all the configuration functions to factory defaults $5UR$ must be entered. Using the \blacktriangledown or \blacktriangleleft button set the first flashing digit to 5 and press P to transfer control to the second digit which should be set to u . When $5UR$ has been entered pressing the E button will reset all the configuration functions to the factory default settings and zero both the total display and the grand total. While resetting the BA568E Counter will display - - - - - before automatically returning to the display mode when the operation is complete.

5.29 Display overflow

The BA568E Counter total has a maximum display range of -9999999 to 99999999 when shown on the eight digit upper display. If this range is exceeded the display will be as shown below with all of the decimal points flashing:

Overrange	99999999
Underrange	-99999999

When the total is shown on the lower six digit display the maximum display range is -99999 to 999999.

When a total overflow occurs the actual total may be obtained from the instrument's grand total display which has sixteen digits - see 2.2.

To prevent future total display overflows occurring the total scale factor $5[RL]E.t$ and the position of the decimal point in the total display dP should be reviewed.

6. Pulse output

The BA568E Counter has an opto-isolated solid state pulse output. The output is an open collector having the following electrical parameters:

$$\begin{aligned} R_{on} &= 60\Omega + 3V \\ R_{off} &= 1M \\ I_{max} &= 10mA \end{aligned}$$

The output pulse may be a duplicate of Input A or Input b for re-transmission applications, or it may be derived from the total display. When derived from the total display the output pulse frequency may be divided and the output pulse width defined.

The retransmitted RTx annunciator on the instrument display shows the status of the retransmitted pulse output. Annunciator activation depends upon the setting of *SCALE* in the pulse output configuration menu.

SCALE

Annunciator activated each time pulse output open collector is *on*, i.e. R_{on} is less than $60\Omega + 3V$.

diRECT

Annunciator continuously activated

6.1 System design

The BA568E Counter pulse output is a passive circuit i.e. not powered, but it is totally isolated from all other Counter circuits. Terminals P1 and P2 may be directly connected to another instrument that can accept an open collector input. Polarity should be observed.

Fig 9 shows how a voltage pulse can be generated. The positive terminal of the pulse output circuit P1 is connected to the Counter's positive supply terminal 1. When an output pulse occurs and the open collector 'closes', P2 is connected to P1 and a pulse current flows through the diode return barrier to resistor R1 in the safe area. The current flowing in the circuit is defined by resistor R1 which should be chosen to limit the pulse current to less than 10mA. For a 24V supply R1 should be greater than 2,200 Ω .

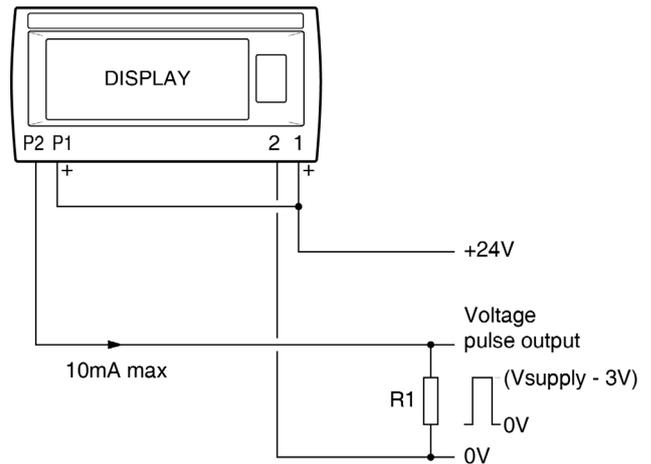


Fig 9 Generating voltage pulse in safe area using Zener barriers.

6.2 Configuration

The pulse output is configured via a *PULSE* sub-menu located between the *LOC* and the *EXT* functions in the configuration menu as shown in Fig 10.

This sub-menu allows the source of the output pulse to be selected. For re-transmission applications the output pulse may be a synchronous duplicate of the pulse at Input A or at Input b by selecting *diRECT A* or *diRECT b* in the *SCALE* sub-function.

Selecting *SCALE* derives the output pulse from the total display and introduces two additional functions, *div* and *dur*, to the sub-menu allowing the output pulse frequency to be divided and the output pulse width (duration) to be defined.

If the *div* and *dur* functions are configured such that the output pulse frequency with the specified pulse width can not be output in real time, the number of pulses will be stored and transmitted at the maximum possible speed.

When the total display is reset to zero or the power supply to the BA568E Counter is disconnected or turned off, any stored pulses will not be retained.

6.3 Access Pulse output sub-menu: PULSE aP

Using the \blacktriangledown or \blacktriangle push button scroll through the Counters configuration menu until PULSE . aP is displayed, pressing P will then access the pulse output sub-menu which is shown in Fig 10.

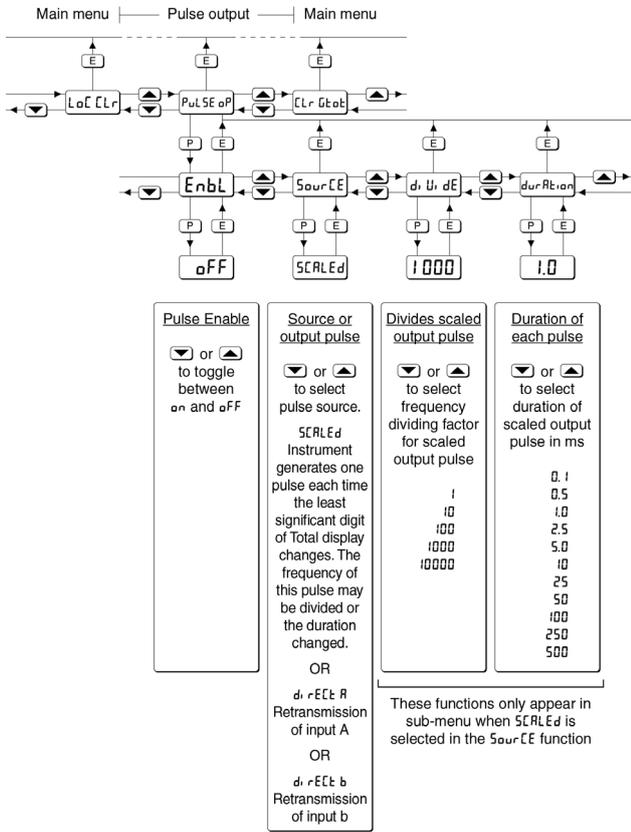


Fig 10 Pulse output configuration sub-menu

6.4 Enable pulse output: EnbL

This function allows the pulse output to be disabled or enabled without altering any of the pulse output parameters. Using the \blacktriangledown or \blacktriangle push button select EnbL in the pulse output sub-menu and press P . to reveal the existing setting on or off. The function can be changed by pressing the \blacktriangledown or \blacktriangle push button followed by the E button to return to EnbL prompt.

6.5 Source of output pulse: Source

The output pulse may be derived from:

- d rEct A** Output is a synchronous duplicate of input A pulse.
- d rEct b** Output is a synchronous duplicate of input b pulse.
- SCALed** Output is derived from the total display and is only functional when the Count function is configured for A+b. When SCALed is selected two additional functions, d U, dE and duration, appear in the pulse output sub-menu.

Using the \blacktriangledown or \blacktriangle push button select Source in the pulse output sub-menu and press P . to reveal the existing pulse source. The function can be changed by pressing the \blacktriangledown or \blacktriangle push button followed by the E button to return to Source prompt.

6.6 Divide output pulse frequency: d U, dE

When the output pulse is derived from the total display the output pulse frequency may be divided by:

- 1
- 10
- 100
- 1000
- 10000

Using the \blacktriangledown or \blacktriangle push button select d U, dE in the pulse output sub-menu and press P to reveal the existing divisor. The value can be changed by pressing the \blacktriangledown or \blacktriangle push button to select the required value followed by the E button to return to d U, dE prompt.

Note: This function only appears in the sub-menu when the output pulse is derived from the total display.

6.7 Output pulse width: *durPulseOn*

When the output pulse is derived from the total display, the pulse width is defined by this function. One of 11 pulse widths in milliseconds may be selected:

0.1
0.5
1
2.5
5
10
25
50
100
250
500

Using the  or  push button select *durPulseOn* in the pulse output sub-menu and press  to reveal the existing pulse duration. The value can be changed by pressing the  or  push button to select the required value followed by the  button to return to *durPulseOn* prompt.

Note: This function only appears in the pulse output sub-menu when the output pulse is derived from the total display.

7. CONFIGURATION EXAMPLE

A BA568E Counter is required to display the position and speed (rate), including direction, of a cable which is sensed by two proximity detectors mounted on a wheel with a circumference of 1m over which the cable runs. The sensors, which produce fifteen pulses per revolution, are positioned so their outputs are electrically 90° apart. The BA568E is required to display the position of the cable relative to a starting point in metres with a resolution of 0.1m, and to show speed of the cable in metres per second with a resolution of 1m. The total display (position) is to be resettable by an external contact, not from the BA568E Counter front panel. Similarly the grand total is not to be resettable from the BA568E Counter front panel. To prevent tampering the instrument configuration menu is to be protected by security code 1209.

The BA568E may be configured on-site without disconnection from the power supply or from the two proximity detectors.

If after accessing the configuration menu the interval between operating any front panel push button exceeds one minute the BA568E will automatically return to the display mode and any configuration changes will not be stored in permanent memory. When making multiple changes it is therefore sensible to occasionally return to the display mode to save the changes that have already been made.

Step 1 Enter the configuration menu

Put the BA568E Counter in the configuration mode by simultaneously pressing  and  push buttons. Assuming a security code has not already been entered the instrument will respond by displaying *Input-R* which is the first parameter in the configuration menu.

See Fig 7.

Step 2 Select the type of inputs

With *Input-R* displayed; press  to reveal the existing setting. Using the  or  button select *Pr.dEt*, the input for a 2-wire proximity detector, and then return to the *Input-R* prompt in the configuration menu by pressing .

Repeat for the second input *Input-b*

Step 3 Select input count mode

The two proximity detectors are positioned so their outputs are electrically 90° apart. From this information, in the quadrature input mode the BA568E Counter can sense the direction and angular movement of the wheel to which the proximity detectors are attached. Hence, the relative position of the cable can be displayed by the counter.

Select `COUNT` from the configuration menu and press `P`. Using the `▼` or `▲` button select `REL` by the quadrature function and press `E` to return to the 'Count' prompt in the configuration menu.

Step 4 Define function of upper display

In the example the cable position (total display) is required on the eight digit upper display.

Select `DISP-1` from the configuration menu and press `P` which will reveal if the upper display is showing `REL` or `REL`. Using the `▼` or `▲` button select `REL` followed by the `E` button to enter the selection and return to the configuration menu.

Step 5 Activate lower rate display

A rate display is required so the lower display must be activated.

Select `DISP-2` from the main menu and press `P` to show the existing setting. Using the `▼` or `▲` button select `ON` followed by `E` to enter the selection and return to the configuration menu.

Step 6 Position of decimal point

In this example the BA568E is required to display total (position) with a resolution of one decimal place and rate (speed) with no decimal point.

Select `DP` from the configuration menu and press `P`. The BA568E will show and identify the total display with all the digits activated. Using the `▼` or `▲` button position the decimal point between the first and second least significant digits.

Operating the `P` button will show and identify the rate display with all the digits activated, Using the `▼` or `▲` button position the decimal point to the right of the least significant digit i.e. not visible. Finally press `E` to return to the configuration menu.

Step 7 Enter the total scale factor

In this example the proximity detectors produce fifteen pulses per one metre movement of the cable. The position display is required in metres so the total (position) scale factor `SCALE.t` should be set to 15.0.

Select `SCALE.t` from the configuration menu and press `P` to view the current value with one digit flashing. Use the `▼` and `▲` buttons to adjust each digit in turn and the `P` button to transfer control to the next digit and to the decimal point. Enter 15.0 and return to the `SCALE.t` prompt in the configuration menu by pressing `E`.

Step 8 Enter the rate scale factor

In this example the proximity detectors produce fifteen pulses per one metre movement of the cable. The rate display is required in metres per second so the rate (speed) scale factor `SCALE.r` should be set to 15.0.

Select `SCALE.r` from the configuration menu and press `P` to view the current value with one digit flashing. Use the `▼` and `▲` buttons to adjust each digit in turn and the `P` button to transfer control to the next digit and to the decimal point. Enter 15.0 and return to the `SCALE.r` prompt in the configuration menu by pressing `E`.

Step 9 Set the display timebase

In this example the rate display (speed) is required in metres per second.

Select `BASE` from the configuration menu and press `P` to reveal the current setting. Using the `▼` or `▲` button scroll through the three options and select `1`. Return to the `BASE` prompt in the configuration menu by pressing `E`.

Step 10 Adjust the rate display filter

The rate display filter parameters should be adjusted experimentally after installation to provide a stable rate display with an acceptable step response.

During commissioning it is recommended that initially the second digit of the rate parameters is set to 0 (step response off) and the first digit (amount of filtering) is adjusted to provide acceptable rate display stability. The second digit should then be increased until acceptable rate display stability is once again achieved.

To adjust the filter parameters select `FILTER` from the main menu and press `[P]` to reveal the current setting. The first digit will be flashing and may be adjusted using the `[▼]` or `[▲]` button. The `[P]` button will transfer control to the second digit. When both are set as required, return to the `FILTER` prompt in the main menu by pressing `[E]`.

Note: While adjusting the filter, the rate is shown on the lower display so that stability can be assessed.

Step 11 Direction of count

In this application the direction of count will determine whether a cable movement is shown as a positive or negative position and rate. If input A occurs before input b, a positive display will result when the BA568E is configured to count up.

Select `UP` or `DN` from the main menu and press `[P]` to reveal the existing setting. Using the `[▼]` or `[▲]` button select `UP` followed by `[E]` to enter the selection and return to the configuration menu.

Step 12 Turn local clear off

In this example the operator must not be able to zero the total (cable position) display or the grand total from the instrument front panel. Both local clear functions should therefore be turned off.

Select `LOC CLR` from the main menu and press `[P]` which will result in `CLR tot` being displayed, press `[P]` again to show if the function is turned `ON` or `OFF`. Using the `[▼]` or `[▲]` button toggle the display to `OFF` and press `[E]` to return to the `CLR tot` prompt from which `CLR tot` can be selected by pressing the `[▼]` or `[▲]` button. Turn this function off in exactly the same way before returning to the configuration menu by pressing the `[E]` button twice.

Step 13 Define the security code

Defining an access security code prevents unauthorised access to the configuration menu. Select `CODE` in the configuration menu and press `[P]` which will reveal the existing security code with the first digit flashing. Using the `[▼]` and `[▲]` buttons enter the new code 1209 digit by digit. The `[P]` button transfers control between digits. When the new code has been entered, press `[E]` to return to the configuration menu.

Step 14 Return to the display mode

Following completion of configuration, return the BA568E to the display mode by pressing `[E]`. The instrument will display `DATA` followed by `SRUE` while the configuration changes are stored in permanent memory.

8. MAINTENANCE

8.1 Fault finding during commissioning

If a BA568E Counter fails to function during commissioning the following procedure should be followed:

Symptom	Cause	Check:
No display	No power supply, or incorrect wiring. Note: Terminals 2, 6, 10 & RS2 are interconnected within the instrument.	That there is between 10 and 30V on terminals 1 & 2 with terminal 1 positive.
Counter is receiving power but pulse input indicator not rotating.	No input pulses, incorrect input configuration, incorrect linking of terminals 3 & 4 and terminals 7 & 8.	Input configuration. Linking of terminals 3 & 4. and terminals 7 & 8. That input signal polarity is correct.
Pulse input indicator rotating but incorrect rate display.	Incorrect rate display calibration	SEALER E-bRSE
Pulse input indicator rotating but incorrect total display.	Incorrect total display calibration. Remote reset switch contacts closed.	SEALER That RESET annunciator on display is not activated. If it is, check reset wiring and switch.
Pulse input indicator rotating but total display showing 9.9.9.9.9.9.9.9 or -9.9.9.9.9.9.9.9 Or if shown on the lower display 9.9.9.9.9.9 or -9.9.9.9.9	Total display has overflowed.	Reposition decimal point in total display or enter a different SEALER to reduce total display magnitude.
Unstable rate display	Noisy pulse input signal.	Eliminate source of electrical noise. Increase debounce and/or display filter.
Unable to enter configuration menu.	Incorrect security code.	That the correct security code is being used. Contact BEKA if code is lost.
Alarms do not function.	Alarms have been disabled following calibration change.	Re-enable both alarms.

8.2 Fault finding after commissioning

ENSURE PLANT SAFETY BEFORE STARTING MAINTENANCE

If a BA568E Counter fails after it has been functioning correctly, the following table may help to identify the cause of the failure.

Symptom	Cause	Check:
No display	No power supply.	That there is between 10 and 30V on terminals 1 & 2.
Pulse input indicator not rotating.	No input pulses	Output from sensor. Wiring between sensor and BA568E Counter.
Unstable rate display.	Noisy pulse input signal.	Locate source of electrical noise, or increase debounce and rate display filter.

If this procedure does not reveal the cause of the fault, it is recommended that the instrument is replaced.

8.3 Servicing

We recommend that faulty BA568E Counters are returned to BEKA associates or to our local agent for repair.

8.4 Routine maintenance

The mechanical and electrical condition of the instrument should be regularly checked. Initially annual inspections are recommended, but the inspection frequency should be adjusted to suit the environmental conditions.

8.5 Guarantee

Instruments which fail within the guarantee period should be returned to BEKA associates or our local agent. It is helpful if a brief description of the fault symptoms is provided.

8.6 Customer comments

BEKA associates is always pleased to receive comments from customers about our products and services. All communications are acknowledged and whenever possible, suggestions are implemented.

9. ACCESSORIES

9.1 Scale card

The BA568E Counter has a window on the right hand side of the display through which a scale card showing the units of measurement such as metres is visible. New Counters are fitted with a scale card showing the units of measurement specified when the instrument was ordered, if the units are not specified a blank scale card will be fitted. A pack of scale cards pre-printed with common units of measurement is available as an accessory. These can easily be fitted on-site to the Counter without opening the instrument enclosure or removing it from the panel, See section 4.4 of this instruction manual.

Custom scale cards for applications requiring less common units of measurement are also available.

9.2 Tag information

New Counters can be supplied with a tag number or application information thermally printed onto the rear panel adjacent to the terminals. This information is not visible from the front of the instrument after installation.

9.3 Alarms

The BA568E Counter can be supplied with factory fitted dual alarms. Each may be independently configured as a rate display or total display, high or low alarm, with a normally open, or a normally closed solid state output.

Configurable functions for each alarm include adjustable setpoint, alarm delay time and alarm silence time. Hysteresis may be applied to rate alarms.

CAUTION

These alarm outputs should not be used for critical safety applications such as a shut down system.

When the BA568E power supply is turned off or disconnected, alarm outputs will open irrespective of whether normally open or normally closed outputs have been selected. When designing a system an open output should therefore be chosen for the alarm condition.

Alarm annunciators on the instrument display indicate the status of each alarm. If an alarm delay or silence time has been selected the annunciator will flash during the delay or silence period.

The BA568E internal counters are up-dated and compared with the alarm setpoint twice per second, irrespective of the display update time selected. This may result in an alarm being delayed for up to half a second after the rate or total has exceeded the setpoint.

9.3.1 Solid state output

Each alarm has a galvanically isolated single pole solid state output as shown in Fig 11. The outputs are polarised and current will only flow in one direction. Terminals A1 and A3 should be connected to the positive side of the supply.

$$\begin{aligned} R_{on} &= \text{less than } 5\Omega + 0.7V \\ R_{off} &= \text{greater than } 1M\Omega \end{aligned}$$

Note: Because of the series protection diode some test meters may not detect a closed alarm output

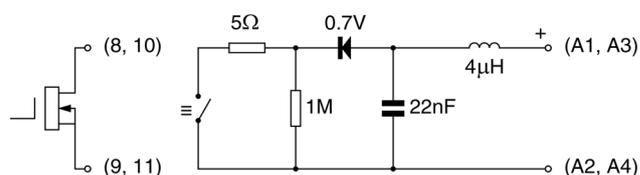
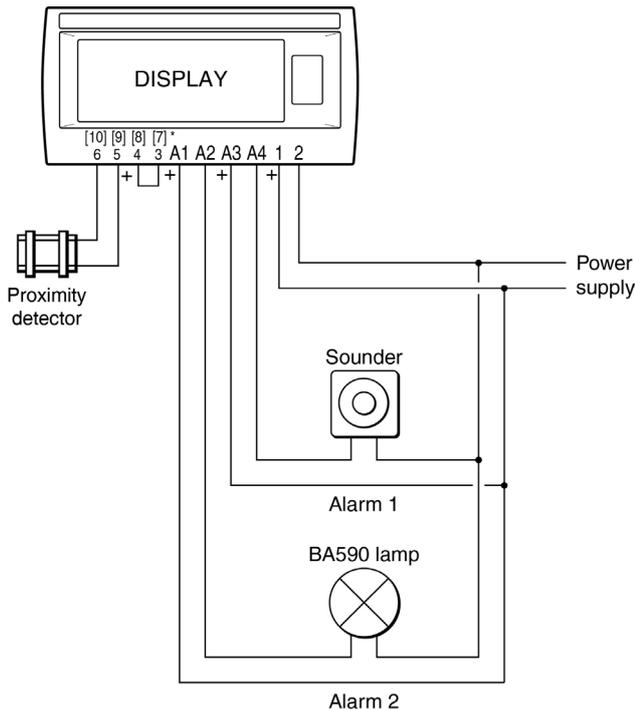


Fig 11 Equivalent circuit of each alarm output

The solid state output of each alarm may be used to switch any circuit with parameters equal or less than:

$$\begin{aligned} V_{\text{max}} &= 30V \\ I_{\text{max}} &= 200mA \end{aligned}$$



* Input terminals numbers shown in brackets []

Fig 12 Typical alarm application

9.3.2 Summary of configuration functions

When a BA568E Counter is supplied with alarms the configuration menu is extended as shown in Fig 13. The alarm functions appear after $L_{o}[[L_r$ each alarm may be configured to operate on the rate or total display.

For simplicity Fig 13 only shows the configurable functions on the rate option of alarm AL1, the total option is identical except that the total alarms can not have hysteresis. Configuration of alarm AL2 is identical to alarm AL1.

The following table summarises each of the alarm configuration functions and includes a cross reference to more detailed information. Again only the functions on alarm AL1 are listed.

Display Summary of function

EnbL	Alarm enable Enables or disables the alarm without changing the alarm parameters. See section 9.3.3
TYPE	Type of alarm Defines whether the alarm operates on the rate or total display. See section 9.3.4
SP Ir or SP It	Alarm setpoint 1 Adjusts the alarm setpoint. The alarm is activated when the rate or total display equals the setpoint. Note: $SP Ir$ is displayed for a rate alarm and $SP It$ for a total alarm. See section 9.3.5
Hi.Lo	Alarm function Defines whether the alarm has a high or low function. See section 9.3.6
no.nC	Normally open or normally closed output. Determines whether the single pole alarm output is open or closed in the non-alarm condition. See section 9.3.7
H5tr	Hysteresis Adjusts the alarm hysteresis. Only available on a rate alarm. See section 9.3.8
dELA	Alarm delay time Adjusts the delay between the display equaling the setpoint and the alarm output being activated. See section 9.3.9
SrL	Alarm silence time Defines the time that the alarm output remains in the non-alarm condition following acceptance of an alarm. See section 9.3.10
FLSH	Flash display when alarm occurs When enabled, alternates the rate or total display between process value and alarm reference $RL1$ or $RL2$ when an alarm output is activated. See section 9.3.11
RCSP	Access setpoint Sub-menu that enables direct access to the alarm setpoints from the display mode and defines a separate security code. See section 9.3.12

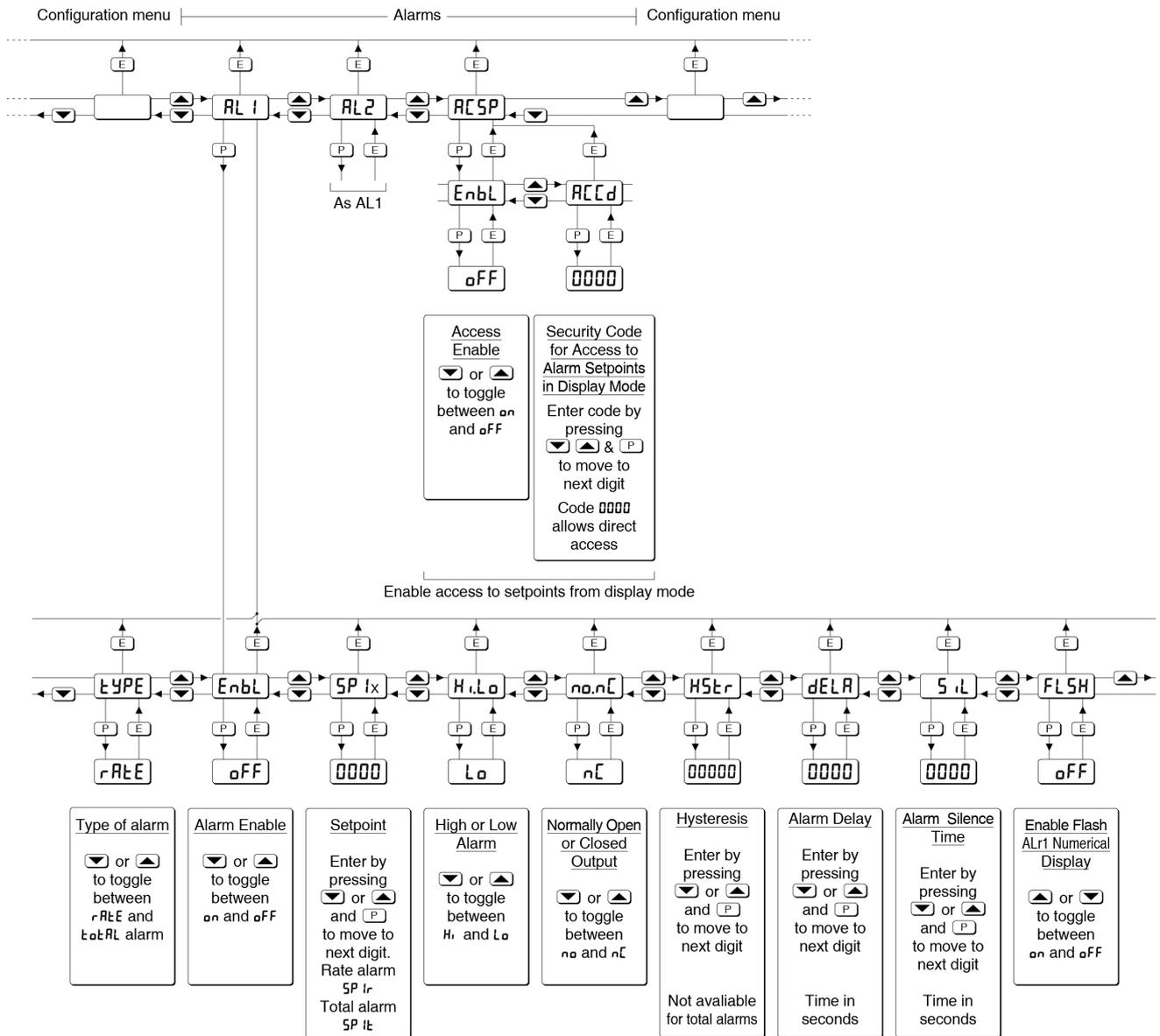


Fig 13 Alarm Configuration Functions in Configuration Menu

9.3.3 Alarm enable: EnbL

This function allows the alarm to be enabled or disabled without altering any of the alarm parameters. Using the ▼ or ▲ push button select AL1 or AL2 from the configuration menu and press P to reach EnbL in the alarm sub-menu. Pressing P will then reveal the existing setting. The function can be changed by pressing the ▼ or ▲ push button followed by the E button to return to the alarm sub-menu.

9.3.4 Type of alarm: TYPE

Alarm 1 and Alarm 2 are totally independent, both may be rate or total alarms, or one may be conditioned for rate and the other for total. Using the ▼ or ▲ push button select TYPE from the selected alarm sub-menu and press P to check or change the function. The ▼ or ▲ push button will toggle the selection between rALtE and tALtRL, when set as required press the E button to return to the alarm sub-menu.

Note: When TYPE is changed, the alarm configuration is automatically reset to the default values and the alarm is disabled. It must therefore be reconfigured before use.

9.3.5 Setpoint adjustment: 5P1x & 5P2x

The rate alarm setpoints 5P1r and 5P2r may be positioned anywhere between 000000 and 999999, and the total alarm setpoint 5P1t and 5P2t anywhere between 00000000 and 99999999.

All the setpoints are adjusted in the same way, for example, to adjust the setpoint of Alarm 1 which has been configured to operate on the rate display. Using the \blacktriangledown or \blacktriangle push button select 5P1r in the AL1 sub-menu and press P which will reveal the existing setpoint with one digit flashing. The required setpoint can be entered using the \blacktriangledown or \blacktriangle push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the 5P1r prompt in the alarm 1 sub-menu.

9.3.6 Alarm function: Hi.Lo

Alarm 1 and Alarm 2 are totally independent, both may be Hi or Lo, or one may be conditioned as a Hi alarm and the other as a Lo alarm.

Using the \blacktriangledown or \blacktriangle push button select Hi.Lo from the selected alarm sub-menu and press P to check or change the function. The \blacktriangledown or \blacktriangle push button will toggle the alarm function between Hi and Lo, when set as required, press the E button to return to the Hi.Lo prompt in the alarm sub-menu.

9.3.7 Alarm output status: no.nf

Each single pole alarm output may be open or closed in the non-alarm condition. When the BA568E power supply is turned off or disconnected, the alarm output(s) will open irrespective of whether normally open or normally closed outputs have been selected. Therefore, when designing an alarm system normally closed nf should be selected so that the output opens when an alarm occurs or if the power supply fails.

Using the \blacktriangledown or \blacktriangle push button select no.nf from the selected alarm sub-menu and press P to check or change the function. The \blacktriangledown or \blacktriangle push button will toggle the contact status between no and nf, when set as required, press the E button to return to the no.nf prompt in the alarm sub-menu

9.3.8 Hysteresis: H5tr

Hysteresis is only available on rate alarms so the H5tr function only appears in the configuration sub-menu when alarm TYPE has been set to RATE. During configuration hysteresis is shown in the units of rate previously configured for the rate display.

Using the \blacktriangledown or \blacktriangle push button select H5tr in the selected alarm sub-menu and press P which will reveal the existing hysteresis with one digit flashing.

The required hysteresis can be entered using the \blacktriangledown or \blacktriangle push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the H5tr prompt in the alarm sub-menu.

e.g. A BA568E Counter configured to display a rate of 0 to 5000, with a high alarm set at 4000 and hysteresis of 100 will perform as follows:

High alarm will be activated when rate equals or exceeds 4000, but will not reset until the rate falls below 3900.

9.3.9 Alarm delay: dELR

This function enables activation of the alarm output to be delayed for a fixed time following the alarm condition occurring. The delay can be set in 1 second increments up to 3600 seconds. If a delay is not required zero should be entered.

To adjust the delay select dELR using the \blacktriangledown or \blacktriangle push button in the selected alarm sub-menu and press P which will reveal the existing delay time in seconds with one digit flashing. The required delay time can be entered using the \blacktriangledown or \blacktriangle push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the dELR prompt in the alarm sub-menu.

The alarm annunciator will start flashing immediately an alarm condition occurs and will continue for the delay time, after which the alarm output will be activated and the alarm annunciator will be permanently activated.

9.3.10 Alarm silence time: S, L

The alarm silence function is primarily intended for use in small installations where the alarm output directly operates an annunciator such as a sounder. When the alarm silence time is set to any figure other than zero, the P push button becomes an alarm accept button.

After an alarm has occurred, operating the P button will cause the alarm output to revert to the non-alarm condition for the alarm silence time. When an alarm is silenced the alarm annunciator will flash until the silence time expires.

To adjust the alarm silence time select S, L using the \blacktriangledown or \blacktriangle push button in the selected alarm sub-menu and press P which will reveal the existing alarm silence time in seconds with one digit flashing. The required silence time can be entered using the \blacktriangledown or \blacktriangle push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the S, L prompt in the alarm sub-menu.

9.3.11 Flash display when alarm occurs: FL5H

In addition to the two alarm annunciators on the left hand side of the BA568E Counter display which show the status of both alarms, this function provides an even more conspicuous indication that an alarm has occurred.

When enabled, this function alternates the rate or total display between the numerical value and the alarm identification $RL1$ or $RL2$ when an alarm occurs.

Using the \blacktriangledown or \blacktriangle push button select FL5H from the selected alarm sub-menu and press P to check or change the function. The \blacktriangledown or \blacktriangle push button will toggle the function between OFF and ON , when set as required, press the E button to return to the FL5H prompt in the alarm sub-menu.

9.3.12 Access Setpoint: RE5P

This function activates a separate menu that provides direct access to the alarm setpoints from the display mode by simultaneously operating the P and \blacktriangle buttons. An operator can therefore adjust the alarm setpoints without having access to the configuration and alarm sub-menus. Protection against unauthorised or accidental adjustment is provided by a separate security access code.

Using the \blacktriangledown or \blacktriangle push button select RE5P from the configuration menu and press P to reach the enable function $ENBL$. Pressing P will reveal the existing setting which can be toggled between ON and OFF by pressing the \blacktriangledown or \blacktriangle push button. When set as required, press the E button to return to the $ENBL$ prompt from which a separate security access code can be entered using the $RECD$ function which can be selected using the \blacktriangledown or \blacktriangle push button.

To enter a new security code select $RECD$ from the sub-menu and press P which will cause the BA568E Counter to display 0000 with one digit flashing. The flashing digit may be adjusted using the \blacktriangledown or \blacktriangle push button, when set as required operating the P button will transfer control to the next digit. When all the digits have been adjusted press E to return to the $RECD$ prompt. The revised security code will be activated when the BA568E Counter is returned to the display mode. Default security access code 0000 will disable the security code allowing direct access to the setpoints in the display mode by pressing the P and \blacktriangle buttons simultaneously.

Please contact BEKA associates sales department if the security code is lost.

9.3.13 Adjusting alarm setpoints from the display mode

Access to the two alarm setpoints from the BA568E Counter's display mode is obtained by operating the P and \blacktriangle push buttons simultaneously as shown in Fig 14. If the setpoints are not protected by a security code the alarm setpoint prompt $SP1r$ or $SP1t$ will be displayed depending upon whether a rate or total alarm has been configured. If the setpoints are protected by a security code, $CODE$ will be displayed first. Pressing P again will allow the alarm setpoint security code to be entered digit by digit using the \blacktriangledown and \blacktriangle buttons to adjust the flashing digit and the P push button to move control to the next digit. If the correct code is entered pressing E will then cause alarm setpoint prompt $SP1x$ to be displayed. If an incorrect security code is entered, or a button is not pressed within ten seconds, the instrument will automatically return to the display mode.

Once within the menu pressing the \blacktriangledown or \blacktriangle buttons will toggle the display between the two alarm setpoint prompts $SP1x$ and $SP2x$.

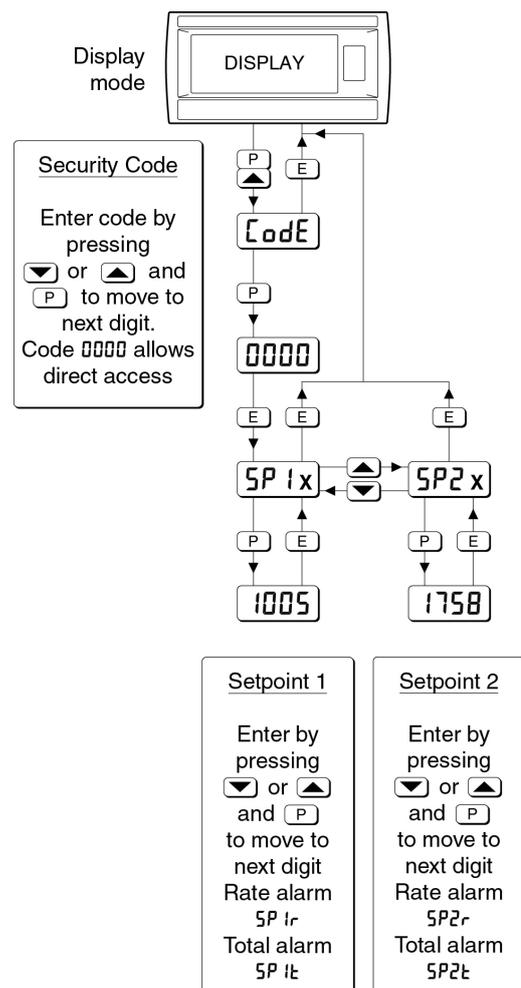


Fig 14 Setpoint adjustment from the display mode

To adjust an alarm setpoint select $5P\ 1x$ or $5P2x$ and press P which will reveal the current setting. The flashing digit of the setpoint may be adjusted using the \blacktriangledown or \blacktriangle push button and the P button to move control to the next digit. When the required setpoint has been entered, pressing E will return the display to the $5P\ 1x$ or $5P2x2$ prompt from which the other setpoint may be selected, or the instrument may be returned to the display mode by pressing E again.

Note: Direct access to the alarm setpoints from the display mode is only available when the RE5P menu is enabled - see section 9.3.12

9.4 Display backlight

The BA568E Counter can be supplied with a factory fitted backlight that produce green illumination enhancing display contrast and enabling it to be read at night or in poor lighting conditions. The backlight is internally powered from the instrument power supply so that no additional wiring is required, but the supply current increases as shown below.

	BA568E Maximum current consumption
	10mA
Additional for backlight	16mA
Addition with terminals 3 & 4 linked	6mA
Addition with terminals 7 & 8 linked	6mA
Total current	38mA max

9.5 4/20mA output

The BA568E Counter can be supplied with an optional factory fitted galvanically isolated 4/20mA output which may be configured to represent the rate or total display.

9.5.1 System design

The BA568E Counter's optional 4/20mA output is a passive current sink i.e. not powered, but it is totally isolated from all other Counter circuits. It is effectively a 2-wire 4/20mA transmitter requiring a minimum supply of 5V with its current being controlled by the BA568E Counter. Terminals C1 and C2 may be connected to any other instrument with a 4/20mA transmitter input which can supply at least 5V. Terminals C2 and C4 are internally linked and may be used for joining a return 4/20mA wire.

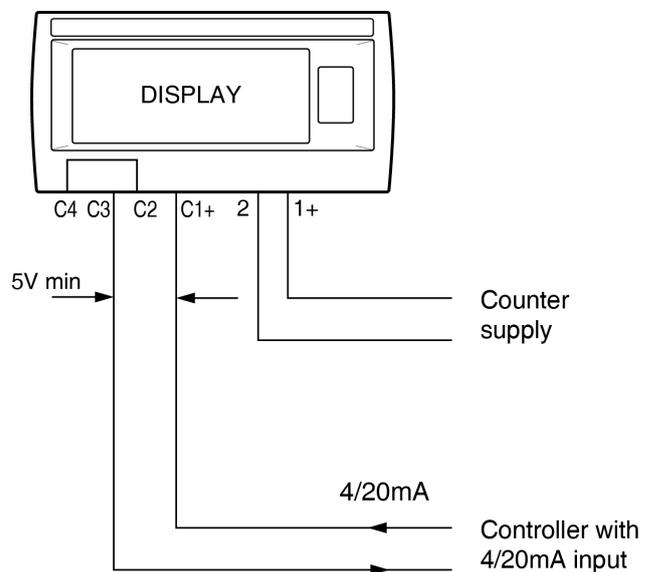


Fig 15 Application of 4/20mA output

9.5.2 Configuration and calibration

When a BA568E Counter is supplied with an optional 4/20mA output the configuration menu is extended as shown in Fig 16. The 4/20mA output sub-menu is accessed via the 4-20 oP function.

The 4/20mA output sub-menu allows the 4/20mA output to be controlled by the rate or the total display.

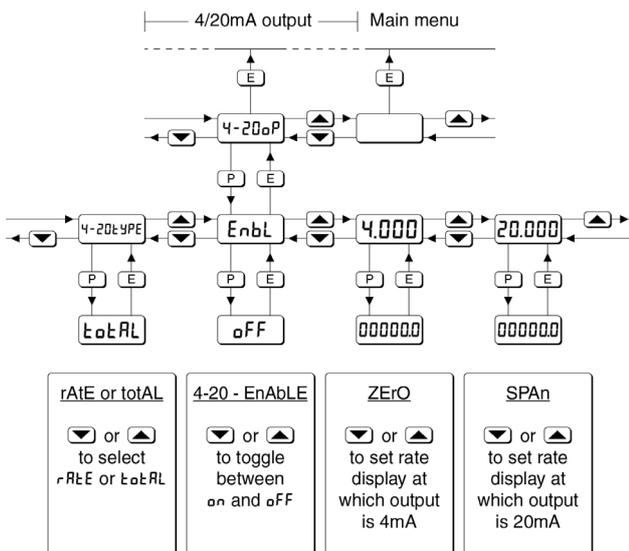


Fig 16 4/20mA output configuration sub-menu

9.5.3 Access 4/20mA output sub-menu: 4-20 oP

Access the BA568E Counter configuration menu as described in section 5.2. Using the \blacktriangledown and \blacktriangleleft push buttons scroll through the menu until 4-20 oP is displayed, pressing P will then access the 4/20mA output sub-menu which is shown in Fig 16.

9.5.4 Enable 4/20mA output: EnbL

This function allows the 4/20mA output to be disabled or enabled without altering any of the 4/20mA output parameters. Using the \blacktriangledown or \blacktriangleleft push button select EnbL in the 4-20 oP sub-menu and press P to reveal the existing setting on or oFF. The function can be changed by pressing the \blacktriangledown or \blacktriangleleft push button followed by the E button to return to EnbL prompt.

Note: When the 4/20mA output is disabled by selecting oFF, the output is a constant 3.5mA irrespective of the instrument display.

9.5.5 Select rate or total source: 4-20 tYPE

The 4/20mA output current can represent the BA568E Counter's rate or total display and this should be defined before any other 4/20mA current output functions are configured.

Using the \blacktriangledown or \blacktriangleleft push button select 4-20 tYPE in the 4/20mA output sub-menu and press P to reveal the existing setting totAL or rAtE. The function can be changed by pressing the \blacktriangledown or \blacktriangleleft push button followed by the E button to return to 4-20 tYPE prompt.

Note: If the controlling source of the 4/20mA output is changed i.e. from rate to total, the 4/20mA output will be disabled and the output will be a constant 3.5mA irrespective of the instrument display. The 4/20mA output must always be re-enabled and reconfigured following the controlling source being changed.

9.5.6 Display which corresponds to 4mA output: 4.000

The BA568E Counter display which corresponds to a 4.000mA output current is defined by this function. Using the \blacktriangledown or \blacktriangleleft push button select 4.000 in the 4/20mA output sub-menu and press P to reveal the existing rate or total display with one digit flashing. The required display can be entered using the \blacktriangledown or \blacktriangleleft push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the 4.000 prompt in the 4/20mA output sub-menu.

9.5.7 Display which corresponds to 20mA output: 20.000

The BA568E Counter output current is defined by this function. Using the \blacktriangledown or \blacktriangleleft push button select 20.000 in the 4/20mA output sub-menu and press P to reveal the existing rate or total display with one digit flashing. The required display can be entered using the \blacktriangledown or \blacktriangleleft push button to adjust the flashing digit and the P button to transfer control to the next digit. When set as required press E to enter the value and return to the 20.000 prompt in the 4/20mA output sub-menu.

Note: If the BA568E Counter and the 4/20mA current sink output are powered from separate supplies, the 4/20mA output current will continue to flow when the BA568E Counter supply fails or is turned off. Powering both from a common supply eliminates this effect.